

  
CLOS DU  
**bosquet**

**pinot noir**  
le jardin  
PAYS D'OC

## Clos du Bosquet Pays d'Oc LANGUEDOC-ROUSSILLON (FRANCE)

The Vic family in Languedoc around Nimes in eastern Languedoc produces this wine (as well as Chardonnay, Sauvignon Blanc, Merlot & Syrah) on a property of 130 hectares. They have a typical Mediterranean climate with hot dry summers and mild winters. The vineyard work has been rethought over recent years with less quantity but more quality. And the result is there. Bottled at the estate.

**Grapes:** 100% Pinot Noir

**Viniculture: Alcohol:** 13% vol.

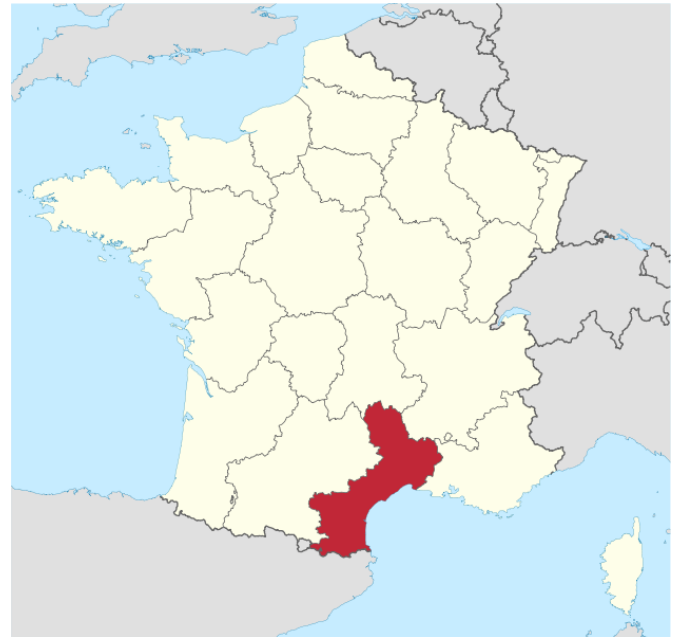
**Tasting Notes**

**Appearance:** Pale burgundy red

**Nose:** Bright red fruits

**Palate:** Round and slightly spicy with aromas of ripe fruit wood and plum, with a refreshing length berries and red cherries.

**Serving Recommendations:** Barbecued meats, pasta with mushrooms, mild soft cheese.



## Languedoc-Roussillon Wine Region of France

**Climate:** Languedoc is usually warm and dry throughout the year, and has very mild winters. It borders the Mediterranean Sea on one side of the region, which lends more warmth to the climate.

Languedoc is the largest wine-producing area in France; it produces more wine in this area than in the entire United States. This is also one of the most innovative wine regions in the world today thanks to innovative wine producers that have been changing the wines produced in this area since the 1990s.

A wide variety of grapes are grown in this region including: syrah, grenache, cabernet sauvignon, and chardonnay. There are four AOC regions within Languedoc, or wines can be classified as "Vins de Pays d'Oc".